Headquarters
3001 Maxx Road
Evansville, IN 47711
800.209.2517

trivalancetechnologies.com

TriVET™ 13FR0BP (U,R)

Polybutylene Terephthalate

General Information

Product Description

PBT, impact modified, flame retardant

FEATURES		ADDITIONAL FORMULAS	COLOR
-Flame Retardant	-Impact Modified	-Added Release "R"	-All
-Chemical Resistance		-Added UV "U"	
-RoHS/REACH Compliant			
-Medium Flow			

General

Typical Applications	-Appliance, electrical, lawn & garden.
Processing Method	-Injection/Extrusion
Form(s)	-Pellets
Availability	-North America, Europe, Latin America

ASTM / ISO Properties[1]

Physical	Nominal Value	Unit	Test Method
Density	1.35	g/cm³	ASTM D792
Melt Flow Rate (250°C/5.0kg)	18	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.9 to 1.3	%	ASTM D955
Outdoor Suitability - QUV ("U" grades only)	Pass		QUV - TVT Internal
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength, yld	7,200	psi	ASTM D638
Tensile Elongation, brk	>100	%	ASTM D638
Flexural Modulus	290,000	psi	ASTM D790
Notched Izod Impact, 73F	10.0	ft-lb/in	ASTM D256
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa)(0.25in)	272	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)(0.25in)	205	°F	ASTM D648
CLTE - Flow	5.1E-5	in/in/°F	ASTM E831
Flammability	**Nominal Value**	**Unit**	**Test Method**
0.06 in	V0		UL94 TVT Internal
0.125 in	5V		UL94 TVT Internal

Recommended Processing Guidance		
Drying Temperature	220 to 255	°F
Drying Time	3 to 6	Hours
Suggested Max Moisture	0.02	%
Processing Melt Temperature	480 to 500	°F
Mold Temperature	120 to 160	°F

[1] Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.