



# TriVEX™ 16FD

## TriVEX™ 16FD

Headquarters  
3001 Maxx Rd  
Evansville, IN 47711  
800.209.2517

[trivalencetechnologies.com](http://trivalencetechnologies.com)

### General Information

#### Product Description

Polycarbonate modified with siloxane for superior cold temperature impact resistance. FDA Compliant

#### FEATURES

- Good Impact/Ductility (Ambient and Extreme Cold)
- Enhanced Flow and Release
- Excellent Aesthetics
- RoHS/REACH Compliant

- Offers Paint Elimination
- PFAS Free

- Improved Chemical Resistance
- FDA Compliant (Title 21)

#### ADDITIONAL FORMULAS

- Added Release "R"
- Additional UV "U" - Great UV Performance

#### COLOR

- All

### General

#### Typical Applications

-Healthcare, food packaging and molds, displays, industrial appliance parts

#### Processing Method

-Injection/Extrusion

#### Form(s)

-Pellets

#### Availability

-North America, Europe, Latin America

### ASTM / ISO Properties<sup>1</sup>

#### Physical

#### Nominal Value Unit

#### Test Method

|                                      |                        |              |
|--------------------------------------|------------------------|--------------|
| Density                              | 1.18 g/cm <sup>3</sup> | ASTM D792    |
| Melt Flow Rate (300°C/1.2kg)         | 8 g/10min              | ASTM D1238   |
| Molding Shrinkage - Flow (3.2mm)     | 0.5 to 0.8 %           | TVT Internal |
| Outdoor Suitability (QUV) (U Grades) | Pass                   | TVT Internal |

#### Mechanical

#### Nominal Value Unit

#### Test Method

|                            |              |           |
|----------------------------|--------------|-----------|
| Tensile Strength, brk      | 8400 psi     | ASTM D638 |
| Tensile Elongation         | >115 %       | ASTM D638 |
| Flexural Modulus           | 315,000 psi  | ASTM D790 |
| Notched Izod Impact (R.T)  | 16 ft-lbs/in | ASTM D256 |
| Notched Izod Impact (-30C) | 12 ft-lbs/in | ASTM D257 |
| Rockwell Hardness          | 116 R-Scale  | ASTM D785 |

#### Thermal

#### Nominal Value Unit

#### Test Method

|  |                 |            |
|--|-----------------|------------|
| Deflection Temperature Under Load (0.45 MPa) | 258 °F          | ASTM D648  |
| Deflection Temperature Under Load (1.8 MPa)  | 245 °F          | ASTM D648  |
| Vicat Softening Temperature                  | 282 °F          | ASTM D1525 |
| CLTE - Flow                                  | 3.5E-5 in/in/°F | ASTM E831  |

#### Flammability

#### Nominal Value Unit

#### Test Method

|         |    |                |
|---------|----|----------------|
| 0.12 in | V1 | UL94 - Pending |
|---------|----|----------------|

### Recommended Processing Guidance

|                             |               |
|-----------------------------|---------------|
| Drying Temperature          | 230 to 250 °F |
| Drying Time                 | 3 to 6 Hours  |
| Suggested Max Moisture      | 0.02 %        |
| Processing Melt Temperature | 500 to 590 °F |
| Mold Temperature            | 145 to 195 °F |

<sup>1</sup> Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.