



TRIVALENCE

TriLON™ 664 (U,L,HS,N)

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Polyamide Nylon 66

General Information

Product Description

General purpose, Nylon 66 Impact Modified

FEATURES

- Superior Impact -Oil/Solvent Resistant
- Fast Cyling -High Rigidity
- Excellent Chemical Resistance
- Gasoline Resistant

ADDITIONAL FORMULAS

- Added Lubricant "L"
- Additional UV "U"
- Additional Heat Stabilizers "HS"
- Nucleated "N"

COLOR

- All
- Translucent/Opaque

General

- Typical Applications** -Appliance, automotive, general
- Processing Method** -Injection
- Form(s)** -Pellets
- Compliance** -RoHS Compliant - TVT
- Availability** -North America, Europe, Latin America

ASTM / ISO Properties¹

	Nominal Value	Unit	Test Method
Physical			
Density	1.08	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.2mm)	1.6 to 2.0	%	TVT Internal
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal
Mechanical			
Tensile Strength, yld	7,000	psi	ASTM D638
Tensile Strain	>100	%	ASTM D638
Flexural Modulus	245000	psi	ASTM D790
Notched Izod Impact	20.0	ft-lbs/in	ASTM D256
Thermal			
Deflection Temperature Under Load (0.45 MPa)	290	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	160	°F	ASTM D648
Melting Point	504	°F	TVT Internal
Flammability			
0.06 in	HB		UL94 - TVT Internal

Recommended Processing Guidance

- Drying Temperature 150 to 175 °F
- Drying Time - DESSICANT 3 to 6 Hours
- Suggested Max Moisture 0.2 %
- Processing Melt Temperature 540 to 570 °F
- Mold Temperature 140 to 200 °F

¹ Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.