



**TRIVALENCE**

Headquarters  
3001 Maxx Rd  
Evansville, IN 47711  
800.209.2517

# TriLON™ 661BG35HS (U,L,HS,N) ISO

[trivalencetechnologies.com](http://trivalencetechnologies.com)

## Polyamide Nylon 66

### General Information

#### Product Description

35% Glass Fiber Reinforced Nylon 66 offered with various additives. High Strength

#### FEATURES

- Good Toughness
- Fast Cyling
- High Strength
- Gasoline Resistant
- 35% Glass Fiber Reinforced
- Oil/Solvent Resistant
- High Heat Resistance
- Excellent Chemical Resistance

#### ADDITIONAL FORMULAS

- Added Lubricant "L"
- Additional UV "U"
- Additional Heat Stabilizers "HS"
- Nucleated "N"

#### COLOR

- All
- Translucent/Opaque

#### General

- Typical Applications** -Appliance, transportation, pumps, impellers, housings, gears
- Processing Method** -Injection
- Form(s)** -Pellets
- Compliance** -RoHS Compliant - TVT
- Availability** -North America, Europe, Latin America

### ASTM / ISO Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage - Flow (3.2mm)	0.2 to 0.6	%	ISO 294
Molding Shrinkage - x- Flow (3.2mm)	1.0 to 1.4	%	ISO 294
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, yld	195	MPa	ISO 527
Tensile Strain	>2.5	%	ISO 527
Flexural Modulus	9800	MPa	ISO 178
Notched Izod Impact	14	kJ/m <sup>2</sup>	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa)	252	°C	ISO 75
Melting Temperature	262	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
0.06 in	HB		UL94 - TVT Internal

#### Recommended Processing Guidance

- Drying Temperature 70 to 90 °C
- Drying Time - DESSICANT 3 to 6 Hours
- Suggested Max Moisture 0.2 %
- Processing Melt Temperature 285 to 305 °C
- Mold Temperature 80 to 100 °C

<sup>1</sup> Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.