



TRIVALENCE

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TriLON™ 661BG23 (U,L,HS,N)

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Polyamide Nylon 66

General Information

Product Description

General purpose, 23% Glass Fiber Reinforced Nylon 66 offered with various additives.

FEATURES

- Great Strength
- Oil/Solvent Resistant
- Fast Cyling
- High Rigidity
- Excellent Chemical Resistance
- Gasoline Resistant
- 23% Glass Fiber Reinforced

ADDITIONAL FORMULAS

- Added Lubricant "L"
- Additional UV "U"
- Additional Heat Stabilizers "HS"
- Nucleated "N"

COLOR

- All
- Translucent/Opaque

General

- Typical Applications** -Appliance, automotive, general, pumps, impellers, housings
- Processing Method** -Injection
- Form(s)** -Pellets
- Compliance** -RoHS Compliant - TVT
- Availability** -North America, Europe, Latin America

ASTM / ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.28	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.2mm)	0.4 to 0.7	%	TVT Internal
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, yld	21000	psi	ASTM D638
Tensile Strain	>3	%	ASTM D638
Flexural Modulus	900000	psi	ASTM D790
Notched Izod Impact	1.1	ft-lbs/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	500	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	469	°F	ASTM D648
Melting Point	504	°F	TVT Internal
Flammability	Nominal Value	Unit	Test Method
0.06 in	HB		UL94 - TVT Internal

Recommended Processing Guidance

- Drying Temperature 150 to 175 °F
- Drying Time - DESSICANT 3 to 6 Hours
- Suggested Max Moisture 0.2 %
- Processing Melt Temperature 540 to 570 °F
- Mold Temperature 140 to 200 °F

¹ Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.