



**TRIVALENCE**

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# TriLON™ 61BGM30 (U,L,HS,N)

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## Polyamide Nylon 6

### General Information

#### Product Description

General purpose, 30% Glass/Mineral Reinforced Nylon 6 offered with various additives.

#### FEATURES

- Good Strength
- Oil/Solvent Resistant
- Fast Cyling
- Low Warp
- Excellent Chemical Resistance
- Gasoline Resistant
- 30% Glass/Mineral Reinforced

#### ADDITIONAL FORMULAS

- Added Lubricant "L"
- Additional UV "U"
- Additional Heat Stabilizers "HS"
- Nucleated "N"

#### COLOR

- All
- Translucent/Opaque

#### General

- Typical Applications** -Appliance, automotive, general, pumps, impellers, housings
- Processing Method** -Injection
- Form(s)** -Pellets
- Compliance** -RoHS Compliant - TVT
- Availability** -North America, Europe, Latin America

### ASTM / ISO Properties<sup>1</sup>

	Nominal Value	Unit	Test Method
<b>Physical</b>			
Density	1.36	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.2mm)	0.3 to 0.6	%	TVT Internal
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal
<b>Mechanical</b>			
Tensile Strength, yld	17,500	psi	ASTM D638
Tensile Strain	>2	%	ASTM D638
Flexural Modulus	950000	psi	ASTM D790
Notched Izod Impact	1	ft-lbs/in	ASTM D256
<b>Thermal</b>			
Deflection Temperature Under Load (0.45 MPa)	390	°F	ASTM D648
Melting Point	504	°F	TVT Internal
<b>Flammability</b>			
0.06 in	HB		UL94 - TVT Internal

### Recommended Processing Guidance

- Drying Temperature 150 to 175 °F
- Drying Time - DESSICANT 3 to 6 Hours
- Suggested Max Moisture 0.2 %
- Processing Melt Temperature 540 to 570 °F
- Mold Temperature 140 to 200 °F

<sup>1</sup> Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.