



TRIVALENCE

TriVEX™ 22G20FR0 (12M)

Headquarters
3001 Maxx Rd
Evansville, IN 47711
800.209.2517

trivalencetechnologies.com

Polycarbonate

General Information

Product Description

Flame resistant, 20% glass reinforced product

FEATURES

- Flame Resistant -Impact Modified
- Great Impact
- UV Stabilized (f1 rated)
- Low to Medium Flow

ADDITIONAL FORMULAS

- Added Release "R"
- Added UV "U"
- Additional Melt Flows

COLOR

-All

General

Typical Applications	-Appliance, electrical, lawn & garden, automotive, electronic
Processing Method	-Injection/Extrusion
Form(s)	-Pellets
Availability	-North America, Europe, Asia, Latin America

ASTM / ISO Properties¹

	Nominal Value	Unit	Test Method
Physical			
Density	1.35	g/cm ³	ASTM D792
Melt Flow Rate (300°C/1.2kg)	12	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.2 to 0.4	%	TVT Internal
Outdoor Suitability (QUV) ("U" grades)	Pass		TVT Internal QUV
Mechanical			
Tensile Strength, yld	11500	psi	ASTM D638
Tensile Elongation	3	%	ASTM D638
Flexural Modulus	700000	psi	ASTM D790
Notched Izod Impact	2	ft-lbs/in	ASTM D256
Rockwell Hardness	122	R-Scale	ASTM D785
Thermal			
Deflection Temperature Under Load (0.45 MPa)	298	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	286	°F	ASTM D648
Flammability			
0.06 in	HB		UL94
0.12 in	V0		UL94

Recommended Processing Guidance

Drying Temperature	230 to 250 °F
Drying Time	3 to 6 Hours
Suggested Max Moisture	0.02 %
Processing Melt Temperature	580 to 615 °F
Mold Temperature	175 to 230 °F

¹ note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.