



**TRIVALENCE**

# TriVEX™ 22FR1 (20M)

- Pending UL Approval

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## Polycarbonate

### General Information

#### Product Description

Flame resistant product is available in melt flow ranges of 8 - 24.

#### FEATURES

- Flame Resistant
- Great Impact
- UV Stabilized
- Higher Flow
- Weatherable

#### ADDITIONAL FORMULAS

- Added Release
- Additional Melt Flows

#### COLOR

- All

#### General

- Typical Applications** -Appliance, electrical, lawn & garden, automotive
- Processing Method** -Injection
- Form(s)** -Pellets
- Availability** -North America, Europe, Asia, Latin America

### ASTM / ISO Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm <sup>3</sup>	ASTM D792
Melt Flow Rate (300°C/1.2kg)	20	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.5 to 0.7	%	TVT Internal
Outdoor Suitability (QUV)	Pass		TVT Internal
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, brk	9200	psi	ASTM D638
Tensile Elongation	>100	%	ASTM D638
Flexural Modulus	320000	psi	ASTM D790
Notched Izod Impact	12	ft-lbs/in	ASTM D256
Rockwell Hardness	118	R-Scale	ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	278	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	270	°F	ASTM D648
Vicat Softening Temperature	308	°F	ASTM D1525
RTI Elec	176	°F	UL 746
RTI IMP	176	°F	UL 746
RTI Str	176	°F	UL 746
CLTE - Flow	3.8E-5	in/in/°F	ASTM E831
Flammability	Nominal Value	Unit	Test Method
0.06 in	V2		UL94 TVT Internal
0.125 in	V0		UL94 TVT Internal

#### Recommended Processing Guidance

- Drying Temperature 230 to 250 °F
- Drying Time 3 to 6 Hours
- Suggested Max Moisture 0.02 %
- Processing Melt Temperature 520 to 560 °F
- Mold Temperature 140 to 180 °F

<sup>1</sup> note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.