



TRIVALENCE

TriVEX™ 13G10 (U,R)

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Polycarbonate

General Information

Product Description

Glass fiber reinforced polycarbonate, impact modified

FEATURES

- 10% Glass Fiber Reinforced
- Great Strength
- Good Creep Resistance
- Low Flow

ADDITIONAL FORMULAS

- Impact Modified
- Added Release "R"
- Added UV "U"

COLOR

- All

General

- Typical Applications** -Appliance, electrical, lawn & garden, automotive, electronic
- Processing Method** -Injection/Extrusion
- Form(s)** -Pellets
- Availability** -North America, Europe, Asia, Latin America

ASTM / ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.25	g/cm ³	ASTM D792
Melt Flow Rate (300°C/1.2kg)	8	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.2 to 0.5	%	TVT Internal
Outdoor Suitability - QUV ("U" grades only)	Pass		QUV - TVT Internal

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, yld	10,200	psi	ASTM D638
Tensile Elongation	14	%	ASTM D638
Flexural Modulus	500,000	psi	ASTM D790
Notched Izod Impact	3	ft-lbs/in	ASTM D256
Rockwell Hardness	120	R-Scale	ASTM D785

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	292	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	274	°F	ASTM D648
Vicat Softening Temperature	301	°F	ASTM D1525
CLTE - Flow	1.9E-5	in/in/°F	ASTM E831

Flammability	Nominal Value	Unit	Test Method
0.06 in	HB		UL94 - TVT Internal

Recommended Processing Guidance

- Drying Temperature 230 to 250 °F
- Drying Time 3 to 6 Hours
- Suggested Max Moisture 0.02 %
- Processing Melt Temperature 590 to 640 °F
- Mold Temperature 175 to 230 °F

¹ note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.