



**TRIVALENCE**

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# TriVOL 22C20 (U,R)

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## Polypropylene

### General Information

#### Product Description

Copolymer PP, calcium carbonate reinforced. melt flow ranges (13-24)

#### FEATURES

-RoHS/REACH Compliant - Low Flow  
-Copolymer  
-20% Calcium Carbonate Reinforced

#### ADDITIONAL FORMULAS

-Added Release "R"  
-Added UV "U"

#### COLOR

-All

### General

**Typical Applications** -Appliance, electrical, lawn & garden, automotive, packaging, industrial  
**Processing Method** -Injection  
**Form(s)** -Pellets  
**Availability** -North America, Europe, Asia, Latin America

### ASTM / ISO Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm <sup>3</sup>	ASTM D792
Melt Flow Rate (230°C/2.16kg)	18	g/10min	ASTM D1238
Outdoor Suitability (QUV) ("U" grades)	Pass		TVT Internal
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	3,500	psi	ASTM D638
Tensile Elongation	>10	%	ASTM D638
Flexural Modulus	230,000	psi	ASTM D790
Notched Izod Impact	2.0	ft-lbs/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	220	°F	ASTM D648
Flammability	Nominal Value	Unit	Test Method
0.06 in	HB		TVT Internal
Recommended Processing Guidance	Nominal Value	Unit	
Drying Temperature	160 to 200	°F	
Drying Time	1 to 3	Hours	
Suggested Max Moisture	0.05	%	
Processing Melt Temperature	410 to 480	°F	
Mold Temperature	80 to 140	°F	

<sup>1</sup> Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.