



TRIVALENCE

TriVEX 21G30FR2 (6M)

Polycarbonate

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General Information

Product Description

Flame resistant, 30% glass reinforced product is available in melt flow ranges of 6 - 20.

FEATURES

- Flame Resistant
- Great Impact
- UV Stabilized
- Low Flow

ADDITIONAL FORMULAS

- Added Release "R"
- Added UV "U"
- Additional Melt Flows

COLOR

- All

General

- Typical Applications** -Appliance, electrical, lawn & garden, automotive, electronic
- Processing Method** -Injection/Extrusion
- Form(s)** -Pellets
- Availability** -North America, Europe, Asia, Latin America

ASTM / ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.42	g/cm ³	ASTM D792
Melt Flow Rate (300°C/1.2kg)	6	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.2 to 0.4	%	TVT Internal
Outdoor Suitability (QUV) ("U" grades)	Pass		TVT Internal QUV

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, yld	17000	psi	ASTM D638
Tensile Elongation	2	%	ASTM D638
Flexural Modulus	1060000	psi	ASTM D790
Notched Izod Impact	1.6	ft-lbs/in	ASTM D256
Rockwell Hardness	122	R-Scale	ASTM D785

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	305	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	298	°F	ASTM D648

Flammability	Nominal Value	Unit	Test Method
0.06 in	V2		UL94
0.12 in	V0		UL94

Recommended Processing Guidance

- Drying Temperature 230 to 250 °F
- Drying Time 3 to 6 Hours
- Suggested Max Moisture 0.02 %
- Processing Melt Temperature 580 to 615 °F
- Mold Temperature 175 to 230 °F

¹ Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.