



**TRIVALENCE**

# TriVET 22G20B (U,R)

**Polybutylene Terephthalate**

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## General Information

### Product Description

Glass fiber reinforced polybutylene terephthalate

#### FEATURES

- 20% Glass Fiber Reinforced
- Great Strength
- Good Dimensional Stability
- Medium Flow

#### ADDITIONAL FORMULAS

- Added Release "R"
- Added UV "U"

#### COLOR

-All

### General

- Typical Applications** -Appliance, electrical, lawn & garden, automotive, electronic
- Processing Method** -Injection
- Form(s)** -Pellets
- Availability** -North America, Europe, Asia, Latin America

## ASTM / ISO Properties<sup>1</sup>

### Physical

	Nominal Value	Unit	Test Method
Density	1.46	g/cm <sup>3</sup>	ISO 1183
Melt Flow Rate (235°C/2.16kg)	18	g/10min	ISO 1133
Molding Shrinkage - Flow (3.2mm)	0.4 to 0.6	%	TVT Internal
Outdoor Suitability - QUV ("U" grades only)	Pass		QUV - TVT Internal

### Mechanical

	Nominal Value	Unit	Test Method
Tensile Strength, yld	118	MPa	ISO 527
Tensile Elongation	>2	%	ISO 527
Flexural Modulus	6800	MPa	ISO 178
Charpy Notched Impact	6.8	kJ/m <sup>2</sup>	ISO 179
Rockwell Hardness	119	R-Scale	ISO 2039

### Thermal

	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	217	°C	ISO 75
Deflection Temperature Under Load (1.8 MPa)	207	°C	ISO 75
Vicat Softening Temperature	213	°C	ISO 75
CLTE - Flow	3.0E-5	cm/cm/°C	ASTM E831

### Flammability

	Nominal Value	Unit	Test Method
0.06 in		HB	UL94 TVT Internal

### Recommended Processing Guidance

Drying Temperature	110 to 130	°C
Drying Time	3 to 6	Hours
Suggested Max Moisture	0.02	%
Processing Melt Temperature	240 to 275	°C
Mold Temperature	60 to 90	°C

<sup>1</sup> Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.