



**TRIVALENCE**

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# TriVET 12G30FR5 (U,R)

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## Polybutylene Terephthalate/Polycarbonate

### General Information

#### Product Description

Glass fiber reinforced PBT + PC, flame retardant

#### FEATURES

- 30% Glass Fiber Reinforced
- Chemical Resistance
- RoHS/REACH Compliant
- Medium Flow

#### ADDITIONAL FORMULAS

- Flame Retardant
- Added Release "R"
- Added UV "U"

#### COLOR

-All

#### General

- Typical Applications** -Appliance, electrical, lawn & garden, recreation
- Processing Method** -Injection/Extrusion
- Form(s)** -Pellets
- Availability** -North America, Europe, Latin America

### ASTM / ISO Properties<sup>1</sup>

#### Physical

	Nominal Value	Unit	Test Method
Density	1.59	g/cm <sup>3</sup>	ASTM D792
Melt Flow Rate (250°C/2.16kg)	16	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.4 to 0.6	%	ASTM D955
Outdoor Suitability - QUV ("U" grades only)	Pass		QUV - TVT Internal

#### Mechanical

	Nominal Value	Unit	Test Method
Tensile Strength, brk	15,500	psi	ASTM D638
Tensile Elongation	>2	%	ASTM D638
Flexural Modulus	1200000	psi	ASTM D790
Notched Izod Impact, 73F	1.5	ft-lb/in	ASTM D256

#### Thermal

	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)(0.25in)	399	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)(0.25in)	280	°F	ASTM D648
CLTE - Flow	1.3E-5	in/in/°F	ASTM E831

#### Flammability

	Nominal Value	Unit	Test Method
0.06 in	V0	Burn Rate	UL94 TVT Internal
0.125 in	5V	Burn Rate	UL94 TVT Internal

#### Recommended Processing Guidance

Drying Temperature	220 to 255 °F
Drying Time	3 to 6 Hours
Suggested Max Moisture	0.02 %
Processing Melt Temperature	450 to 490 °F
Mold Temperature	140 to 190 °F

<sup>1</sup> Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.