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olypropylene				
		General Information		
oduct Description				
Copolymer PP, talc reinforced	. melt flow ranges (4-	12)		
FEATURES		ADDITIONAL FORMULAS	COLOR	
-RoHS/REACH Compliant	- Low Flow	-Added Release "R"	-All	
-Copolymer		-Added UV "U"		
-30% Talc Reinforced				
eneral				
Typical Applications	-Appliance, electrical, lawn & garden, automotive, packaging, industrial			
Processing Method	-Injection			
Form(s)	-Pellets			
Availability	-North America, I	Europe, Asia, Latin America		
		ASTM / ISO Properties <sup>1</sup>		
ysical		Nominal Value Uni		
Density		1.13 g/ci		
Melt Flow Rate (230°C/2.16	0,	8 g/1		
Outdoor Suitability (QUV) ('	'U" grades)	Pass	TVT Internal	
chanical		Nominal Value Uni		
Tensile Strength		3,800 psi		
Tensile Elongation		>10 %	ASTM D638	
Flexural Modulus		225,000 psi		
Notched Izod Impact		1.8 ft-lb		
ermal		Nominal Value Uni		
Deflection Temperature Une	der Load (0.45 MPa		ASTM D648	
ammability		Nominal Value Uni		
0.06 in		HB	UL94 File E494706	
commended Processing Guid	lance	Nominal Value Uni	it	
Drying Temperature		160 to 200 °F		
Drying Time		1 to 3 Hou	1 to 3 Hours	
Suggested Max Moisture		0.05 %		
Processing Melt Temperatu	ire	410 to 480 °F		
Mold Temperature		80 to 140 °F		

Note: In evalues listed on this guide are typical values based on general molaing conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.