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TRIVALENCE

TriVOL 12 (U,R,N)

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Polypropylene Copolymer

General Information	
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Product Description

General purpose, impact modified, copolymer PP.

FEATURES	ADDITIONAL FORMULAS	COLOR
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-Good Impact Copolymer
-Cold Temperature Ductility
-Lower Flow

-Added Release "R"
-Additional UV "U"
-Nucleated "N"

-All
-Opaque

General

Typical Applications	-Automotive, sporting goods, packaging, consumer goods.
Processing Method	-Injection/Extrusion
Form(s)	-Pellets
Availability	-North America, Europe, Asia

ASTM / ISO Properties ¹		
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Physical	Nominal Value	Unit	Test Method
Density	0.92	g/cm ³	ASTM D792
Melt Flow Rate (230°C/2.16kg)	10	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	1.2 to 1.4	%	TVT Internal
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, yld	4200	psi	ASTM D638
Tensile Elongation, yld	>5	%	ASTM D638
Flexural Modulus	180000	psi	ASTM D790
Notched Izod Impact	1.8	ft-lbs/in	ASTM D256
Hardness, Shore D	80	D-Scale	ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	190	°F	ASTM D648
Flammability	Nominal Value	Unit	Test Method
0.06 in	HB		UL94 - TVT Internal
Recommended Processing Guidance	Nominal Value	Unit	
Drying Temperature	150 to 175	°F	
Drying Time	2 to 4	Hours	
Suggested Max Moisture	0.02	%	
Processing Melt Temperature	410 to 470	°F	
Mold Temperature	80 to 140	°F	

¹ Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.