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TRIVALENCE

TriVOL 11G10(U,R)

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Polypropylene

General Information

Product Description

Polypropylene, homopolymer, glass filled melt flow ranges (4-12)

FEATURES

-Medium Flow
-Homopolymer
-10% Glass Reinforced
-Good Structural Strength

ADDITIONAL FORMULAS

-Added Release "R"
-Added UV "U"

COLOR

-All

General

Typical Applications

-Appliance, electrical, lawn & garden, automotive, packaging, industrial

Processing Method

-Injection/Extrusion

Form(s)

-Pellets

Availability

-North America, Europe, Asia, Latin America

ASTM / ISO Properties¹

	Nominal Value	Unit	Test Method
Physical			
Density	0.98	g/cm ³	ASTM D792
Melt Flow Rate (230°C/2.16kg)	12	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.5 to 0.7	%	TVT Internal
Outdoor Suitability (QUV) ("U" grades)	Pass		TVT Internal
Mechanical			
Tensile Strength, yld	7,000	psi	ASTM D638
Flexural Modulus	300,000	psi	ASTM D790
Notched Izod Impact	0.8	ft-lbs/in	ASTM D256
Thermal			
Deflection Temperature Under Load (1.8 MPa)	255	°F	ASTM D648
Flammability			
0.06 in	HB		UL94 TVT Internal
Recommended Processing Guidance			
Drying Temperature	140-180	°F	
Drying Time	1 to 3	Hours	
Suggested Max Moisture	0.05	%	
Processing Melt Temperature	420 to 480	°F	
Mold Temperature	80 to 140	°F	

¹ Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.